TASMAN	DOC TITLE: HWDP PERFORMANCE DATA SHEET			DOC. NO. TAS-RT-HWDP-002 Page 1 of 1		
	REV: NA					
		4" XT-39 HWDP PERFORMANCE DATA SHEET IMPERIAL UNIT		Pipe Size & Weight: Pipe Grade: Range: Tool Joint:		4.000_25.168_lb/ft 120ksi Integral HWDP 2 4.875 OD x 2.563 ID
HWDP DIMENSIONS & MATEI	RIALS	New	HWDP MECHANICAL PI	ERFORMANCES		NEW
PIPE		(Nominal)	PIPE			(Nominal)
Pipe Outside Diameter (OD)	in	4.000	Internal Pres	Internal Pressure Capacity		17,301
Pipe Inside Diameter (ID)	in	2.563		Internal Pressure Capacity ps Cross Sectional Area Pipe Body in S		7.409
Wall Thickness	in	0.719	Polar Section Modulus in Cu			10.450
Calculated Plain End Weight	lbs/ft	25.00	Section Modulus in Cu		in Cu	5.225
Tensile Strength	lbs	407,600	Cross Sectional Area OD in Sq		in Sq	12.566
Torsional Strength	ft-lbs	27,600	Cross Sectional Area ID in S		in Sq	5.157
80% Torsional Strength	ft-lbs	22,080	Tool Joint / Pipe Body To	orsional Ratio		0.746
New						New
HWDP TOOL JOINT		(Nominal)	HWDP ASSEMBLY			(Nominal)
Connection Type		XT-39	A	pprox. Length	ft	31.00
Material Yield Strength	ksi	55	Adj	usted Weight	lbs/ft	28.24
Outside Diameter (OD)	in	4.875				
Inside Diameter (ID)	in	2.5625		Drift Size	in	2.3125
Pin Tong Length	in	24.000			gal/ft	
Box Tong Length	in	24.000		Fluid Displacement		0.431
Tensile Strength	lbs	724,100		-luid Capacity	gal/ft	0.268
Torsional Strength	ft-lbs	37,000				
Max. Make-Up Torque	ft-lbs	22,200				
Min. Make-up Torque	ft-lbs	12,400				
Balanced OD	in	4.992				

Premium properties are calcultated based on uniform Outside Diameter and Wall Thickness

Torque performances are calculated with coefficient of friction factor , 0.08.

API recommends a torstional ratio of 0.8 or greater

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