



DRILL PIPE PERFORMANCE DATA SHEET

IMPERIAL UNIT

Pipe Size & Weight: 3.500 X 2.250 HWDP
Pipe Grade: 110 KSI INTEGRAL HEAVY WEIGHT
Range: 2
Tool Joint: 4.75 X 2.25 NC38

DRILL PIPE DIMENSIONS & MATERIALS			DRILL PIPE WEAR & MECHANICAL PERFORMANCES		
<u>PIPE</u>		New (Nominal)	<u>PIPE</u>		New (Nominal)
Pipe Size	in	3.50 X 2.25 HWDP	OD	in	3.500
Pipe Grade		110 KSI	Wall Thickness	in	0.625
Pipe Length Range 2 or 3		2	Cross Sectional Area Pipe Body	in Sq.	5.645
ID	in	2.250	Section Modulus	in Cu	3.490
Calculated Plain End Weight	Lbs/ft	19.191	Polar Section Modulus	in Cu	6.981
Cross Sectional Area OD	In Sq.	9.621	Tensile Strength	lbs	621,000
Cross Sectional Area ID	In Sq.	3.976	Torsional Strength	ft lbs	36,900
			80% Torsional Strength	ft lbs	29,520
Tensile Strength	lbs	621,000	Internal Pressure Capacity	psi	34,375
Torsional Strength	ft-lbs	36,900	Collapse Capacity	psi	32,270
80% Torsional Strength	ft-lbs	29,520	Tool Joint/Pipe Body/Torsional Ratio		0.480
<u>TOOL JOINT</u>		New (Nominal)	<u>DRILL PIPE ASSEMBLY</u>		New (Nominal)
Connection Type		NC38 (3.500 IF)	Approx. Length	ft	31.00
Material Yield Strength	ksi	110	Adjusted Weight	lbs/ft	23.29
Outside Diameter (OD)	in	4.750	Drift Size	in	2.125
Inside Diameter (ID)	in	2.250	Maximum Upset OD	in	
Pin Tong Length	in	24.000	Fluid Displacement	gal/ft	0.356
Box Tong Length	in	24.000	Fluid Capacity	gal/ft	0.00493
Pin shoulder Angle	deg				
Tensile Strength	lbs	725,000			
Torsional Strength	ft-lbs	17,600			
Max. Make-Up Torque	ft-lbs	10,560			
Min. Make-up Torque	ft-lbs	8,800			
Balanced OD	in				

Premium properties are calculated based on uniform Outside Diameter and Wall Thickness

Torque performances are calculated with coefficient of friction factor, 0.08.

API recommends a torsional ratio of 0.8 or greater

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The information contained in this Performance Data Sheet is subject to revision without notice.